Study of the Interaction of Aliphatic Alcohols with TiO_2 III. Formation of Alkyl-Titanium Species during Methanol Decomposition

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The catalytic decomposition of methanol on both anatase and rutile forms of $TiO₂$ with a similar texture has been studied in connection with ir and TPD studies of the adsorbed phase. Coke poisoning readily occurs on rutile, even at 250° C, giving CH₄ as the main gaseous product. However, on anatase, bimolecular dehydration of methanol to ether can be followed in a narrow interval at 350-400°C, while coke poisoning occurred only at higher temperatures, leading to C_2H_6 in the gas phase. The formation of Ti-CH₃ species has been characterized by ir spectroscopy and by reaction with ethylene, which produces propylene through a Ziegler-Natta process. The same reaction leads to butenes during dehydration of ethanol through the formation of ethyl-titanium species. An interpretation of the differences in poisoning for the two oxides is given on the basis of the surface coordination of the more exposed Ti^{IV} ions.

INTRODUCTION

Parts I and II of this series $(1, 2)$ were devoted to the study of the interaction of aliphatic alcohols from C_2 to C_5 with anatase $TiO₂$ surfaces. The conclusion was reached that alcohols are adsorbed in such a way as to complete the coordination of the Ti^{TV} ions on the surface, following the same pattern as observed by Bradley (3) for the respective titanium alcoholatcs (according to the donor and steric properties of the respective alcohols).

Decomposition of the adsorbed phase has been found to occur with all these alcohols through a monomolecular β -E₂ elimination mechanism leading to the corresponding olefin. While surface reaction was the slowest step of the catalytic cycle for all the alcohols, water was readily displaced from the surface by the alcohol vapors. However, in the case of EtOH, small amounts of ether and butenes were detected in addition to the main reaction, indicating the existence of bimolecular dehydration and oligomerization of the ethylene at the same time as the main monomolecular dehydration process.

Methanol, due to the lack of β -hydrogen in its molecule, does not allow a monomolecular dehydration process, and, for this reason, the study of its interaction and further decomposition on $TiO₂$ surfaces can give additional information on bimolecular dehydration to ether. Therefore the adsorption of this alcohol was studied to determine the mechanism of the bimolecular process. In order to asccrtaiu the possible influence of the cocrdinativc unsaturation of Ti^{IV} ions on the mechanism of this reaction, the study was extended, in this case, to both anatase and rutilc forms of $TiO₂$. Previously reported models of both surfaces $(4, 5)$ show different coordination spheres of the surface Ti^{IV} ions, thus allowing the analysis of this factor on the reaction.

FIG. 1. Infrared spectra of methanol adsorbed on anatase (coverages in molecules nm-2) : (a) standard surface; (b) 0.41; (c) 0.82; (d) 1.36; (e) 1.84; (f) 2.30; (g) 2.58.

EXPERIMENTAL

Materials. The same anatasc was used as in Parts I and II $(1, 2)$, while the rutile sample used for comparative purposes was, as in the case of the anatase, kindly supplied by British Tioxide (Code No. CL/D173/1), The rutile had been prepared in the same way as the anatase sample, by hydrolysis of titanyl sulfate, followed in this case by heating in air at 800°C. A study of the surface of this sample has been published elsewhere (4). Both the anatase and the rutile samples have the same pore size distribution of open V-shaped mesopores (θ) , so that differences in surface area $(25.0 \text{ and } 4.5 \text{ m}^2 \text{ g}^{-1}, \text{ re-}$ spectively) must be attributed to changes in the size of particles, as supported by electron microscope examination.

Methanol and ethanol from Merck (99% purity), redistilled on anhydrous $CuSO₄$, were subjected to several freezepump-thaw cycles before use. Titanium tetramethoxide was supplied by British Tioxide, while all other products used for gc identification were prepared by dehydration of the alcohols with H_2SO_4 or P_2O_5 and were purified by vacuum distillation followed by gc characterization.

Apparatus and procedures. Saturation coverages were determined volumetrically using $0.5-1.0 \text{ g}$ of the sample in the same apparatus as used in Parts I and II $(1, 2)$. Temperature-programed decomposition (TPD) and ir experiments were performed as previously described, while catalytic activity was measured in a flow system, using a Pyrex glass reactor and furnace that allowed direct observation of the catalysts during the reaction. In addition, a small static reactor (67 ml in volume) was used in order to study the catalytic behavior of specially prepared samples. Gas-chromatographic analysis was performed in an P-7 Perkin-Elmer chromatograph provided with a flame detector using the same Par-1 column as before $(1, 2).$

The previously described "standard treatment" (1) was given to both anatasc and rutile samples before all experiments. After this treatment, the surfaces were thoroughly characterized (4, 5) by ir and TPD techniques which showed the surfaces to be almost fully dehydroxylated $(2\% \text{ of full coverage})$. Each run was carried out on a fresh sample unless otherwise stated.

RESULTS

Infrared Study of Adsorbed Methanol

Saturation of the surfaces of anatase and rutile with methanol gives an irreversible adsorption of ca. 2.3 MeOH nm-2, whatever the structure of the sample. Figure 1 shows the ir spectrum of the

anatase surface after adsorption of increasing doses of methanol. An interesting difference from other previously studied alcohols was observed. The v_{CH} band of the alcohol at 2940 and 2825 cm⁻¹ appears in this case split into two doublets at 2940, 2825 cm-' and 2930, 2830 cm-l. The bands at 2930 , 2830 cm⁻¹ were found in the ir spectrum of the titanium tetramethoxide /RBr and, therefore, were ascribed to alcoholatc species. while the bands at $2940, 2825$ cm⁻¹ correspond to those of the alcohol, and their intensities readily increase with coverage. Plotting the ν_{0H} and v_{CH} bands against the adsorbed amounts of alcohol, we observed patterns similar to those previously reported for ethanol (1). However, it is noteworthy that the bands at 3730 and 3680 cm-l, due to residual hydroxyl groups on the anatase surface, remain almost unchanged up to a coverage of ca. 2 MeOH nm^{-2} ; only the band at 3620 cm^{-1} increases in intensity, which suggests that the adsorption of methanol mainly involves O-H bond breaking to give MeO- species. Coverages greater than 2 MeOH nm-2 lead to a "break point" in the intensities of the ir bands, similar to that previously observed for EtOH, suggesting a weak adsorption involving O^{2-} and OH^- species at the surface for higher covcrages.

Displacement of water by methanol was studied in the same way as was done with ethanol, 2-propanol, and t -butanol (1) . A standard anatase surface covered with ca. 1.8 $H₂O$ nm⁻² was exposed to an excess of methanol vapor and the effect of the adsorption of the alcohol was evaluated by a combination of ir and volumetric techniques. The behavior of methanol was similar to that previously reported for ethanol. After displacement, the total coverage was ca. 2 MeOH nm^{-2} plus 1 $H₂O$ nm⁻². We noted a shift in the bending mode of the adsorbed water from 1600 to 1633 cm-', much higher than that observed in the case of ethanol (1618 cm^{-1}) , which suggests a strong nucleophilic interaction of the methoxylate species which weakens the bond of coordinated water to the surface Ti^{IV} ions.

1'PL) Xtudy of the Adsorbed Phase

The TPD trace characteristic of methanol adsorbed on anatase is shown in Fig. 2a. During TPD scanning, methanol was partially recovered unreacted, giving a broad peak centered at 200°C that corresponds to ca. 50% of the total coverage as in the case of ethanol (1) A second peak at higher temperatures, with a maximum at 335"C, was due to the bimolecular dehydration of the alcohol to dimethyl ether, the only possible dehydration process for this alcohol, while a third peak at 410°C was due to the formation of C_2H_6 contaminated with traces of CH₄. Gas-chromatographic analysis of the pulses using a Pye 104 chromatograph provided with a TC detector showed that, in addition to the above products, water was produced in the range 200-300°C during TPD scanning, while small amounts of CO, $CO₂$, and $H₂$ appcared at higher temperatures. Similar results were obtained with rutilc, but, in this case, CH_4 , CO_2 , and CO were present in excess over C_2H_6 above 300 °C during TPD, and the sample was dark brown at the end of the experiments.

Figure 2b shows the TPD traces of the sample covered with MeOH after an exchange experiment on a water-covered surface. The peak at 125° C was due to evolution of the water remaining at the surface (ca. 1 $H₂O$ nm⁻²). Gas-chromatographic analysis shows that formation of ether was lower than on the water-free surface. However, larger quantities of C_2H_6 were released at $t > 410^{\circ}$ C.

When the coverage of methanol on the standard anatase surface was lowered, the TPD traces shown in Fig. 3 were obtained, and gc analysis (not shown in the figure) indicates that for a coverage

FIG. 2. TPD traces and gc analyses of pulses of methanol adsorbed: (a) on standard treated anatase $(2.25 \text{ MeOH nm}^{-2})$; (b) after displacement of adsorbed water by methanol $(2.05 \text{ MeOH nm}^{-2})$. nm⁻² plus 0.75 H₂O nm⁻²). (O) Methanol; (\bullet) dimethyl ether; (\Box) ethane.

FIG. 3. TPD traces of methanol adsorbed on anatase at different coverages (in MeOH nm^{-2}): (a) 2.06; (b) 1.33; (c) 0.70; (d) 0.30.

 $\overline{}$ of ca. I MeOH nm⁻² only ether and ethan were evolved, while for coverages of ~ 0.3 $MeOH$ nm⁻² the TPD peak that remains at 410° C is produced almost exclusively by C_2H_6 . Using different heating programs $(\beta = 8, 16, 24, \text{ and } 32^{\circ}\text{C min}^{-1})$ values of 104 and 163 kJ mol⁻¹ were obtained for the activation energies of $(CH₃)₂O$ and C_2H_6 formation.

Thermal Evolution of the Adsorbed Phase

A detailed ir analysis showed that when an anatase surface covered until saturation with methanol was heated at 150° C, trapping the gas phase at $77\,$ K, ca. 1 $MeOH$ nm⁻² of the alcohol remained on the surface, and the ir spectrum in the v_{CH} region showed bands only at 2930 and 2830 cm^{-1} , characteristic of the CH₃ groups of the alkoxide. Analyses of the trapped vapors indicated the desorption of MeOH. The change in the v_{CH} bands was followed after heating for several

FIG. 4. Changes in the ν _{CH} bands of adsorbed alkoxide (CH₃O⁻ species) during heating under vacuum at 370°C.

periods of time while trapping the evolved into two doublets at 2930 , 2830 cm^{-1} gases at 77° K. At 310° C stabilization of and 2970, 2860 cm⁻¹ could be clearly obthe intensity of the v_{CH} bands was obtained served. At. 425° C, similar results were after heating for 45 min, but after 1 hr obtained, but removal of the bands was a small shoulder could be detected at 2970 almost complete after 25 min, and only cm^{-1} . At 370°C, the rate of evolution was a small shoulder at 2970 cm⁻¹ remained faster, and, as shown in Fig. 4, the shoulder in this spectrum. Gas chromatographic now appears after 10 min of heating. After analysis of the trapped gases during this

30 min at the same temperature, a splitting set of experiments showed that only ether

FIG. 5. Gas-chromatographic analyses of condensed species after reaction on anatase during 10 min at 280°C of: (a) 1.9×10^8 N m⁻² of methanol; (b) 1.9×10^8 N m⁻² of ethanol; (c) 1.9×10^3 N m⁻² of ethanol on anatase with 0.29 MeOH nm⁻² preadsorbed; (d) 1.9×10^3 N m² of ethylene on the same sample as c. Species: (1) ethylene; (2) propylene; (3) I-butene; (4) trans-2-butene; (5) cis-2-butene; (6) methylethyl ether; (7) ethanol; (8) diethyl ether; (9) C_5 olefin.

which belongs neither to the adsorbed peratures on existing Ti^{III} ions, according

and ethane were formed, the amount of alcohol nor to the alcoholate species, was the latter increasing as the temperature tentatively ascribed to $Ti-CH₃$ species rose. The new doublet at 2970 , 2860 cm^{-1} , formed on the surface at the higher temto the reaction :

$$
\mathrm{CH_3O^-_{ad}} + \mathrm{Ti^{III}} \xrightarrow{\longrightarrow} \mathrm{Ti^{IV} - CH_3} + \mathrm{Ti^{IV}O^{2-}} \quad (1)
$$

$Ziegler-Natta\ Oligomerization\ on\ Anatase$

In order to check the above hypothesis relative to the Ti-CH₃ species, a set of experiments was performed using a static reactor. In these experiments 0.5 g of anatase either was used after the standard treatment or was covered with ca. 0.3 $MeOH$ nm⁻² (the amount giving the TPD peak of C_2H_6 at 410°C). The temperature was increased to 280°C before a known amount $(1.9 \times 10^3 \text{ N} \text{ m}^{-2} \text{ in a } 67 \text{ -ml})$ volume) of methanol, ethanol, or ethylene was introduced into the reactor. After 10 min, the gas phase was trapped at 77 I< and then was subjected to gc analysis. Figure 5 shows characteristic gc profiles from these experiments. When the reaction was carried out on a fresh sample with methanol, only dimcthyl ether could bc detected in the condensate together with the alcohol. Under the same conditions, ethanol yielded 1-butcne and trans-2butenc in addition to ethylene, diethyl ether, and the alcohol itself. However, when a sample covered with 0.3 McOH nm^{-2} was used for decomposition of ethanol at the same temperature, propylene, cis-2-butene, methylethylether, and a C_5 oligomcr (according to Kovac indexing) were also formed. In this case, the amount of butenes was larger than in the previous experiment with ethanol on the standard anatase sample. After removal of the gas phase, a second run on the methanoltreated sample with a new dose of ethanol give smaller amounts of propylene and methylethylether, but larger amounts of butenes. Finally, when the reaction was carried out with ethylene on a sample with $0.3 \text{ MeOH} \text{ nm}^{-2}$, only propylene, 1-butene, and trans-2-butene were detected. All these cxpcrimcnts suggest that, in addition to mono- and/or bimolecular dehydration of the alcohols, Ziegler-Natta oligomerization occurs on the anatase surface. Moreover, the presence of propylene from ethanol comfirms the formation of Ti-CH3 species after pretreatment of the surface with 0.3 MeOH nm^{-2} at 280°C, probably according to the above reaction $[Eq. (1)]$. The number of Ti^{III} ions involved in such species, evaluated from the amount of MeOH which decomposed to C_2H_6 (Fig. 2), corresponds to ca. 10% of the exposed Ti^{IV} ions on the surface of anatase given our standard treatment (5) .

Catalytic Reaction

The catalytic activities of both rutilc and anatase were studied in a flow reactor. Rutile samples readily darkened when methanol was allowed to flow at 350°C through the reactor and, in a few minutes, the catalyst became black due to the formation of coke on the surface, the decomposition reaction being completely poisoned, thus preventing any kinetic measurements. Gas-chromatographic analysis showed that, before poisoning, dimethyl ether, water, and methane were the main products of the reaction. With anatase, poisoning was much slower, and dimethyl ether could be obtained provided that the temperature remained within a narrow range (350-400°C), though slow poisoning prevented the evaluation of kinetic parameters. Poisoning readily occurred on anatase when the temperature was raised to 450° C, the main difference with rutile being the detection of C_2H_6 in excess over CH_4 in the decomposition products. The activity of the samples could not be restored by reconditioning in air, even at 500°C ovcrnight. After this treatment the samples were gray-colored, and, when the experiment was repreated using them, they immediately became poisoned, thus again preventing any kind of kinetic study of the catalytic reaction.

DISCUSSION

According to the atomic models for rutile and anatase surfaces worked out on the basis of adsorption and spectroscopic data $(4, 5)$, exposed Ti^{IV} ions are in a fivefold (C_{4v}) coordination of O^{2-} on rutile, while, on anatase, they are in a fourfold (C_{2v}) coordination, which is supported by EPR studies of slightly reduced $TiO₂$ surfaces (7) :

SCHEME I

In fact, the actual surfaces of rutile and anatase outgassed at 350°C should hold different amounts of several types of OH groups in place of oxygen ions at the upper levels, while slight reduction produces low coordinated Tirrl ions which have been detected by EPR (7).

Adsorption of alcohols on almost dehydroxylated anatase surfaces occurs on the most exposed Ti^{IV} ions filling their coordination spheres, as previously stated (1). The ir study of methanol adsorption also supports this view. Thus, ca. 2 MeOH

nm-2 becomes "tightly adsorbed" on anatase, in agreement with the calculated amount of Ti^{rv} ions in low coordination on this surface $(1.9 \text{ Ti}^{\text{IV}} \text{ nm}^{-2})$ (5) .

In a first stage, up to 2 MeOH nm^{-2} coverage, methanol gives both alcoholate species from dissociative adsorption (raising the intensity of the 3620 -cm⁻¹ band) and coordinatively nondissociated adsorbed species, as shown by the splitting of the v_{CH3} bands in Fig. 1. After outgassing at 150°C the more labile molecular adsorbed species are removed, while 1 MeOH nm^{-2} remains adsorbed in the form of alcoholate species, a situation that we have reported in the case of other aliphatic alcohols (1, 2).

During TPD scanning of adsorbed methanol on anatase, dimethyl ether was formed in the range 300-4OO"C, while water desorbed from that oxide at $200-300^{\circ}\text{C}$ (1); these facts suggest that, during TPD scanning of methanol, removal of OHand O^{2-} ligands from the coordination sphere of the cations occurs by reaction with H^+ from the dissociated species, leading to coordinative unsaturation on some of the Ti^{TV} cations. This process must be assisted by the strong *dislodging effect* of the nucleophilic MeO^- groups acting on the remaining ligands of the Ti^{IV} ions, as has been discussed elsewhere (1) :

SCHEME II

ions must strongly withdraw electron oxygen from a "labile alcoholatc" in a densit'y from the adsorbed alcoholate neighboring highly coordinated cation,

As a result, very low coordinated Ti^V attack on its alkyl group by a nucleophilic species. This fact enhances the electrophilic thus leading to ether formation and restoring the original situation, except for the loss of surface hydroxyl groups:

The existence of a high coverage of "labile alcoholate" species bonded to the originally fourfold-coordinated Ti^{IV} ions on the surface seems of paramount importance for ether production, as suggested by the differences in the height of the ether TPD peaks in Fig. 2 a and b. Moreover, if equilibrium is assumed, under catalytic conditions, between the species weakly adsorbed and the alcohol in the gas phase (through nondissociative adsorption), a kinetic equation involving a square root dependence on the alcohol pressure, similar to that observed by Knözinger *et al.* (8) for Al_2O_3 , should be expected.

According to our previous interpretation with other aliphatic alcohols (I), the poisoning of the formation of ether by water observed in Fig. 2, together with the band at 1633 cm^{-1} for the bending mode of water remaining on the surface after the displacement experiment with methanol, suggests that some of this water blocks the coordination position in the neighborhood of the adsorbed alcoholate species, thus favoring the desorption of alcohol molecules in the initial stage of TPD scanning, probably reforming surface OH groups according to the reaction:

$$
\xrightarrow{MeO} \searrow^{OH_2} \xrightarrow{\qquad} \qquad \xrightarrow{T_i} \searrow^{OH} + \searrow^{H_{eO(H(g)}}(2)
$$

instead of reacting with the tightly bonded MeO⁻ species to give ether.

In addition to the bimolecular process, reduction of Ti^{IV} ions to Ti^{III} or Ti^{II} seems to occur on the surface in the presence of alcohol vapor under mild thermal conditions, thus allowing some alkyl groups to react [according to reaction (1)] giving the alkyl species Ti-CHs characterized by ir frequencies at 2970 and 2860 cm⁻¹.

At the temperatures at which this process occurs (300-4OO"C), most of the electrons at the reduced surface must be in the 3d band, so that, according to the surface model of rutile, alkylation should, for the most part, produce completely sixfold-coordinated Ti^{rv} ions on the surface (i.e., they will change from five- to sixfoldcoordination on alkylation); on anatase, however, coordinative unsaturation will remain (changing from four to five), even after alkylation, which may allow Ziegler-Natta polymerization. In fact, $Ti-CH_3$ species on the anatase surface have an environment rather similar to that found

on Tic13 solid polymerization catalysts (9), though, due to the higher electronegativity of the O²⁻ ligands, only oligomerization could be expected on $TiO₂$ according to the analysis of Henrici-Olivé and Olivé (10) of the influence of the remaining ligands on this process. Coordinative requirements for this reaction, therefore, insertion into a coordination vacancy. polymerization :

are better fulfilled by anatase than by rutile This insertion is followed by propylene surfaces, since the low coordinated Ti- evolution according to the well-known CH_3 species on anatase allows ethylene Cossee mechanism (11) for Ziegler-Natta Cossee mechanism (11) for Ziegler-Natta

SCHEME V

It is noteworthy that the role of the $R₃$ Al cocatalyst in the classical Ziegler-Natta process was played here for the alcohol itself, acting first as reducing agent and then as alkyl reservoir.

Differences in coordinative unsaturation of the Ti-CH3 species at the surfaces of rutile and anatase can also explain the different poisoning rates of the two forms of TiOz during catalytic decomposition of methanol. Dychokovskhy and Krusch (12) have shown, by labeling experiments, that decomposition of $Ti(CH_3)_4$ occurs through a mechanism involving carbene intermediates $(Ti=CH₂)$ which finally leads to TiC and CH_4 according to:

$$
Ti(CH_3)_4 \rightarrow TiC + 3 CH_4. \tag{3}
$$

This mechanism seems to explain the decomposition reaction of the $Ti-CH₃$ species on the surface of rutile, as suggested by the formation of $CH₄$ and coke as main products during the first stages of catalytic decomposition of methanol and during TPD experiments. Most of the Ti-CH3 species on rutile must be fully coordinated (sixfold), which, according to Cotton and Wilkinson (IS), increases their thermal stability by disallowing easy pathways for decomposition. On the other hand,

in the case of anatase, the unsaturated coordination of the $Ti-CH_3$ sites (four or five) may allow the formation of dialkyl $\overline{}$

species ($Ti(CH_3)_2$) which decompose /

through a reductive elimination pathway, giving C_2H_6 with an activation energy of 163 kJ mol⁻¹:

$$
\mathrm{Ti}^{\mathrm{IV}}(\mathrm{CH}_3)_2 \to \mathrm{Ti}^{\mathrm{II}} + \mathrm{C}_2\mathrm{H}_6. \tag{4}
$$

This concerted mechanism is now well established in the chemistry of the metallocenes (14) and can occur on anatase due to the possibility of bringing together two CH, ligands at the same metal center, a situation which is less likely on the rutile surface. However, when anatase is heated during the catalytic process at temperatures greater than 45O"C, reduction of the surface will increase and new Ti-CH₃ species should be formed by realkylation. Competitive carbene decomposition leading to coke formation and poisoning would now be favored because of an entropy effect at these higher temperatures; thus, the poisoning of anatase under these conditions can be explained.

Previously reported formation of butenes during dehydration of ethanol on anatase (1) is now easily understood by assuming SCHEME VI

adsorbed ethanol. However, in this case, hydrogen β -elimination according to:

that $Ti-C₂H₅$ species are also formed from alkyl elimination partially occurs via a

lack of oligomerization products when using aliphatic alcohols higher than ethanol (2) suggests that such a β -hydrogen elimination from the corresponding Ti-alkyl species readily occurs. On the other hand, insertion of the bulky and less basic olefins must, be rather unfavorable, thus preventing the oligomcrization process during de-

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ever, the existence of these $Ti-C₂H₅$ species, even though kinetically labile (because of the β -elimination pathway), directly accounts for 1-butene formation during dehydration of ethanol, which can be followed by isomerization through a Markownikow addition-elimination mechanism

SCHEME VII

giving cis-2-butene. This preference over an anti-Markownikow addition has been shown previously by Lake and Kernball (15) in the case of propylene to explain their isotopic exchange results on rutile.

Isomerization of butenes on rutile sur-

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/ faces, where the number of Ti centers

should be lower than on anatase, has been studied by Shannon et al. (16), who observed that at $t > 200^{\circ}$ C, all six possible interconnecting reactions take place, though the only kinetically favored processes were the formation of cis-2-butene from 1-butene and the double-bond migration with cis-2-butene. We reported (2) rather similar behavior during dehydration of butanols on the same anatase sample, in which two types of centers, one for 1-butene/cis-2-butene and another for *trans-2-butene formation*, were assumed. The site symmetry of the Ti^{IV} centers is not only important for 2-butanol dehydration leading to 1-butene/cis-2-butene or trans-2-butene, but also for isomerization of 1-butene into cis-2-butene; the same type of centers are probably active in both reactions, though the oxidation state of &he titanium ions could be different. Indeed, the data in Fig. 5, showing that cis-2-butene appears only when an excess of 1-butene in the gas phase competes with ethylene, indicate that the centers for 1-butene and *trans-2*-butene formation from ethylene are different.

Insertion of the olefin into the Ti

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sites supports the conclusions of Shannon et al. (16) that double-bond migration has a rate determining step involving C-H bond breaking. The observation that heavy water (but not D_2) strongly poisons isomerization but leads to deuterium in the products could be explained if heavy water reacts with Ti^{III} ions, produced by in situ reduction of the surface by the butenes at $t > 200$ °C, according to:

$$
D_2O + 2 Ti^{III}
$$
 \longrightarrow Ti^{IV} -OD + Ti^{IV} $\bigcap_{n=0}^{n}$ (5)

Therefore, each cis-2-butene molecule formed by isomerization of 1-butene can acquire a deuterium atom, as reported by Shannon et al. (16).

The evidence given in this paper on the formation of Ti-alkyl species on the surface of $TiO₂$ does not allow ruling out this mechanism, as suggested by Shannon et al. (16) but, on the contrary, makes it very likely.

In summary, we may conclude that Tialkyl species are important intermediates for the side reactions taking place on the surface of $TiO₂$ during decomposition of aliphatic alcohols. Oligomerization, isomerization, and reductive elimination reactions occur on both anatase and rutile surfaces during dehydration of these alcohols. On rutile, but not on anatase, the higher coordinative saturation of the Ti^{IV} ions at the surface leads to rapid poisoning of the catalyst, giving a clear example of the importance of coordination state of the surface cations on the catalytic properties of oxides.

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